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Lucas L549 MGA Jaguar XK140, Early XK150, Morris, Morgan, AH Bugeye, Triumph TR3, & More LED Tail Lamp Board Installation Instructions

Part #1-048, 1-049

- 1) Refer to the parts list at the last page of these instructions and verify that the set is complete. Note: These sets come in either positive (yellow ground wire) or negative (black ground wire) ground configuration. Check that you have the correct set before starting the installation. Note: We recommend that the tail light functions be verified to operate correctly before installing the LEDs. If possible, measure the voltage levels for the running and brake lights at the tail lights. They should be within a few 10ths of a volt compared to the battery voltage. If not you may have wiring issues that should be addressed. Note: There is an aftermarket tail light lens that is shaped differently on the inside from the original lens. Check that the circuit boards fit inside your lenses. If they do not fit, the circuit board sides can be filed down to fit. Or replace with the original style lenses.
- 2) LED tail light turn signals usually require an updated flasher unit to work properly. Negative ground cars can use an electronic or electromechanical flasher. Positive ground cars must use an electromechanical flasher. Here is a list of flasher units that have proven to work correctly. BMC Part number: 1-057 with earth wire or 1-055 without Alternates:
Electromechanical Flasher: Tridon EL12 2 pin connectors Tridon EL13 3 pin connectors
Electronic Flasher: CEC Industries EF32 2 pin connectors CEC Industries EF33 3 pin connectors
Bussmann 232 2 pin connectors Bussmann 233 3 pin connectors
- 3) We suggest that you evaluate the condition of the tail light lens gaskets and replace where required.
- 4) Remove the tail light lens and bulb.
- 5) Disconnect the three wires to the bulb holder.
- 6) Remove the chrome base plate from the plinth. This leaves the three wires hanging out of the rubber gasket from the plinth.



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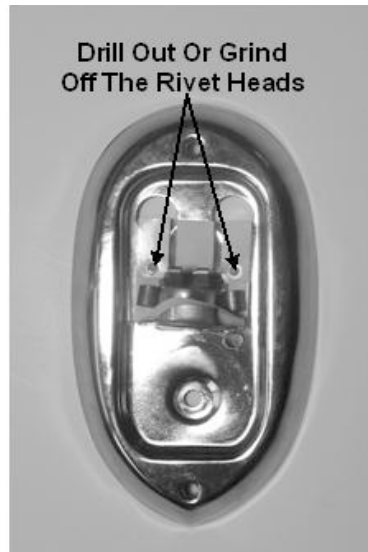
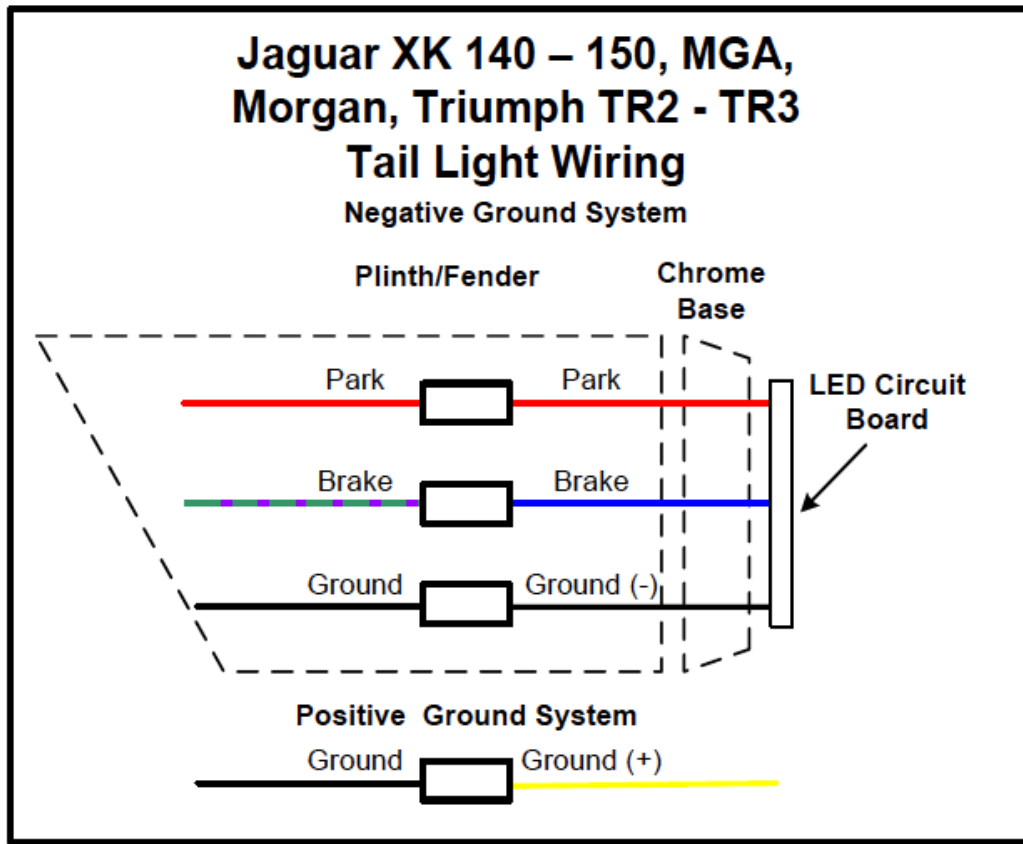
- 7) Drill out the two rivets securing the bulb holder to the chrome base plate (Fig.1). Remove the bulb holder. Save the bulb holder if you want to restore the tail light to its original state. The circuit board has two holes that line up with the rivet holes. We do not recommend using these holes to mount the circuit boards due to the screw heads possibly causing a short circuit on the boards. The circuit board sits on top of the lens gasket and is held in place by the lens.
- 8) Pull the three wires back through the rubber gasket. Do not let the wires fall back into the plinth.
- 9) Take three of the supplied bullet sleeves and push one on each wire.
- 10) Take an LED circuit board and insert the three wires from the board through the chrome base plate holes and rubber gasket that held the original wires.
- 11) Connect the new wires to the bullet sleeves for each wire according to the supplied wiring diagram. Make sure the connections are tight and secure.
- 12) Push the wires with the bullet sleeves into the plinth so that the rubber gasket fits to the plinth.
- 13) Mount the chrome base plate back onto the plinth.
- 14) Place the rubber lens gasket on the base, then put the circuit board on top of the gasket. Fit the lens over the circuit board and attach with the screws.
- 15) Repeat the above process for the other tail light assembly.



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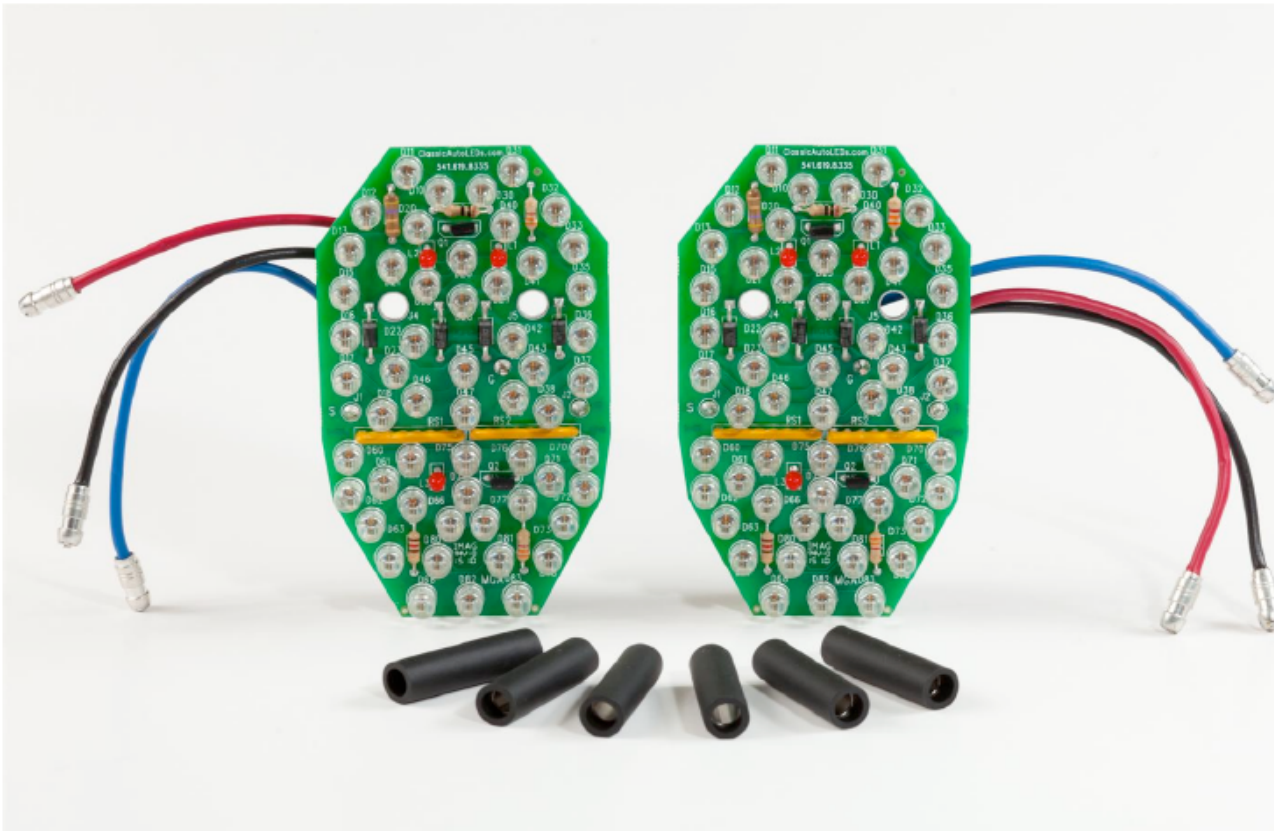
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Fig. 1





Parts List



Set Contents

Negative Earth Set Shown above, as seen by the black (not yellow) earth wire.

Description		Qty
1	Single bullet sleeve connector	6
2	Brake/parking light circuit board	2
3	Installation instruction and wiring diagram	1